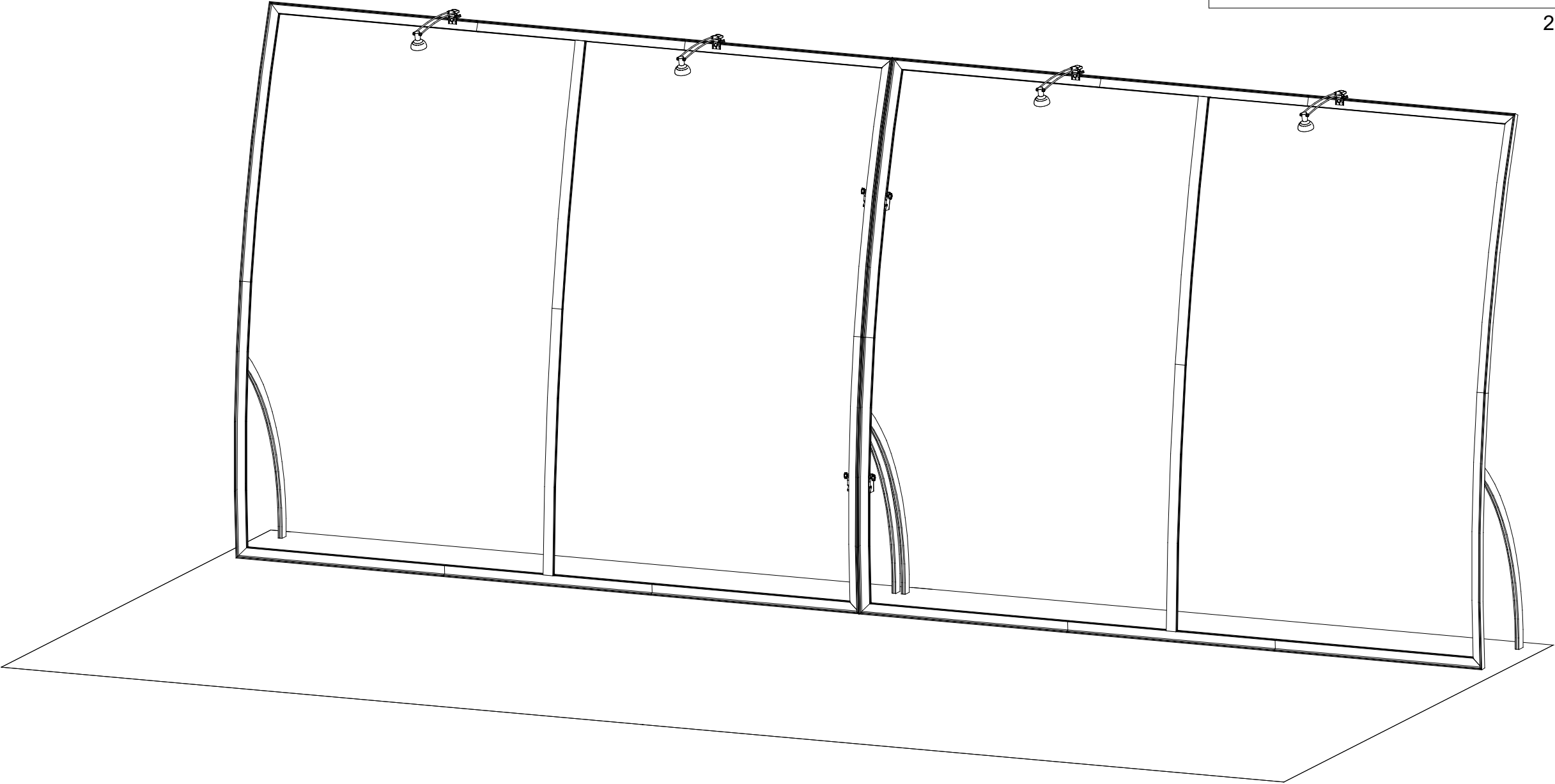
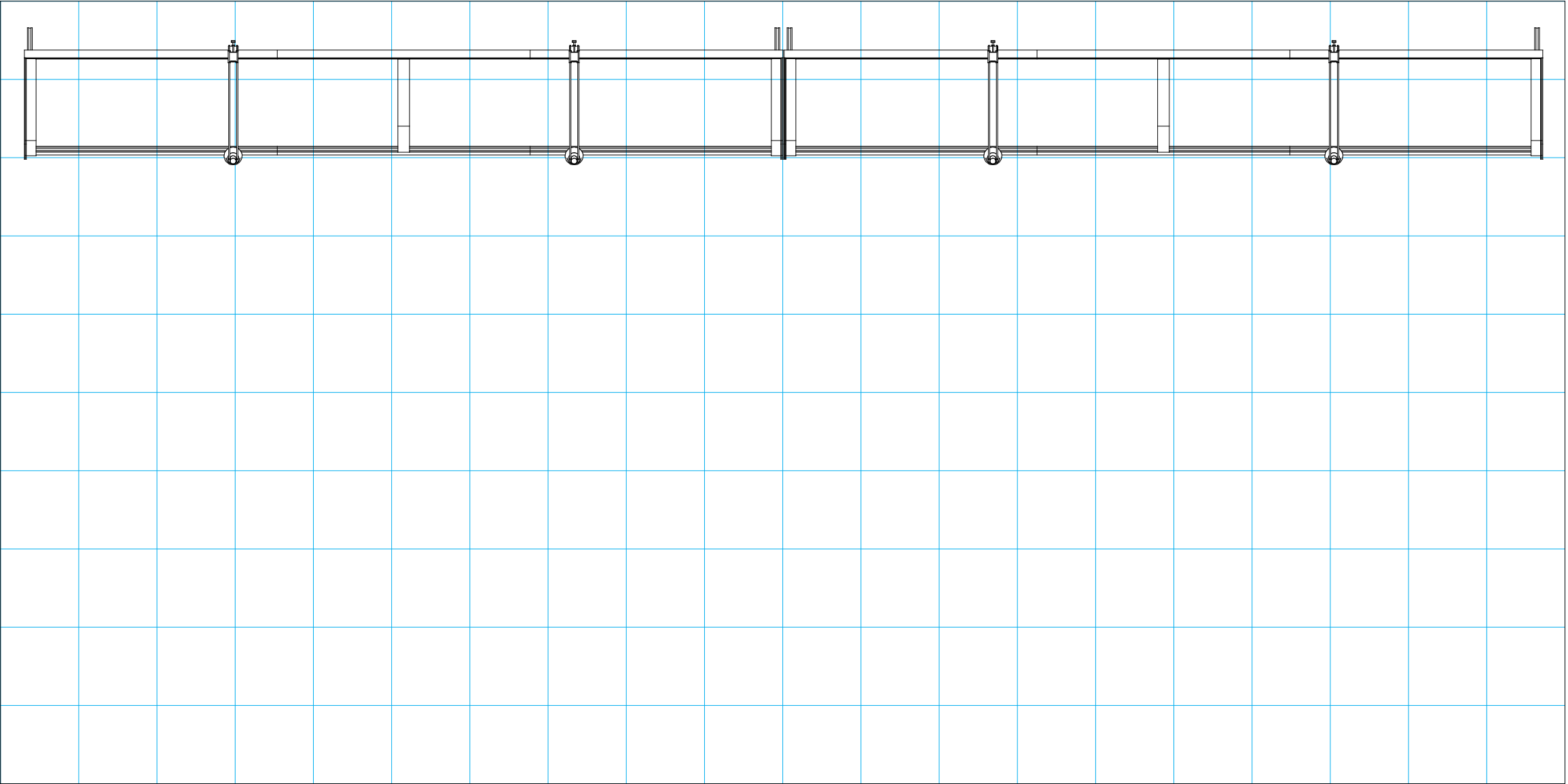


20' 10' Plan View



SETUP INSTRUCTIONS



= 1 sq foot



WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

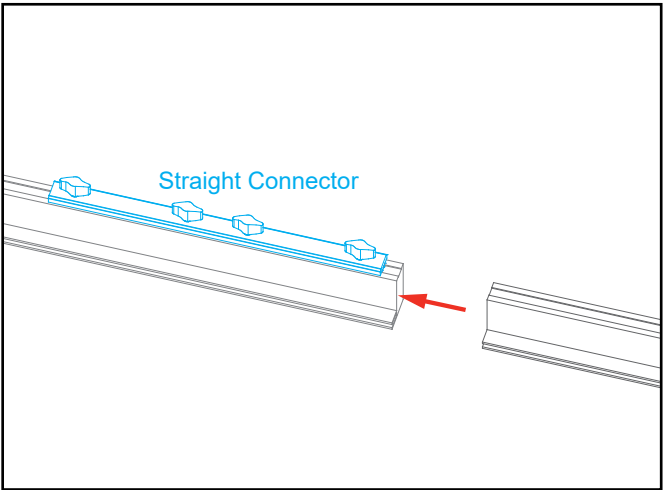
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Tool-less Assembly

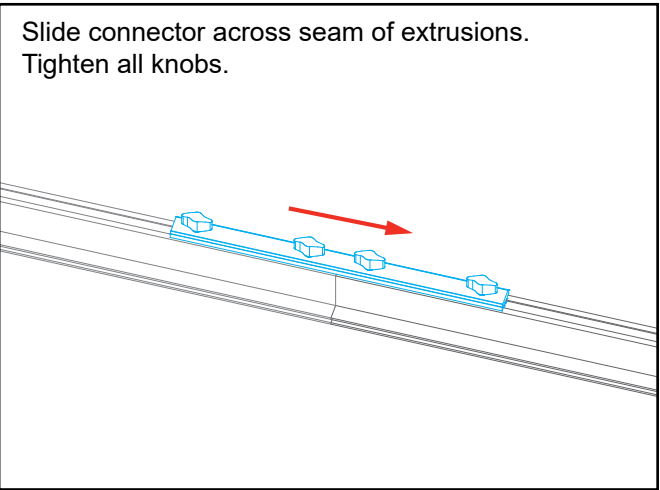
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

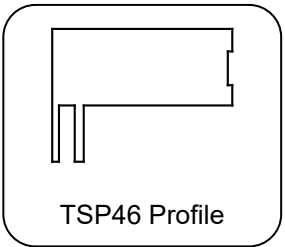
Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

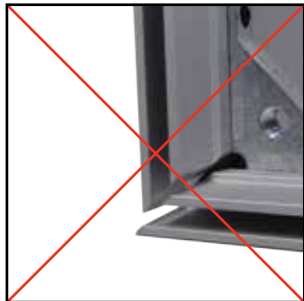
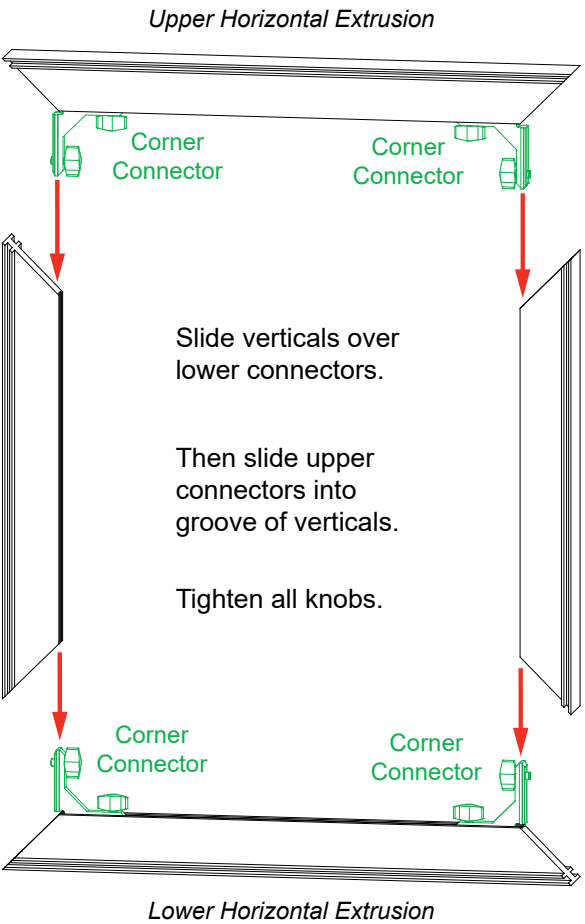
Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

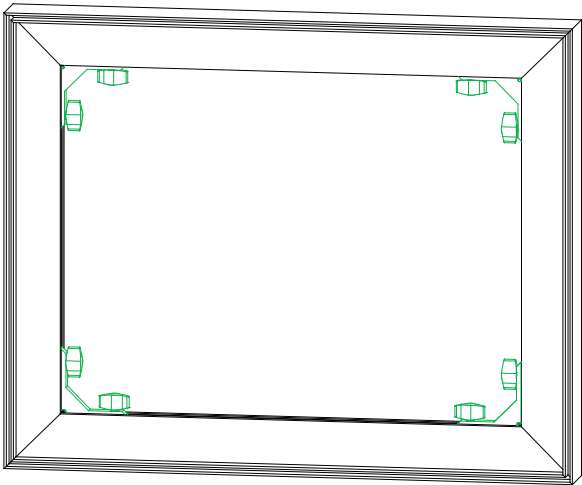
*Keep straight connectors in groove of extrusion.
Do not remove during disassembly.*



TSP46 Profile



Adjust connectors if necessary to prevent gaps in connection.



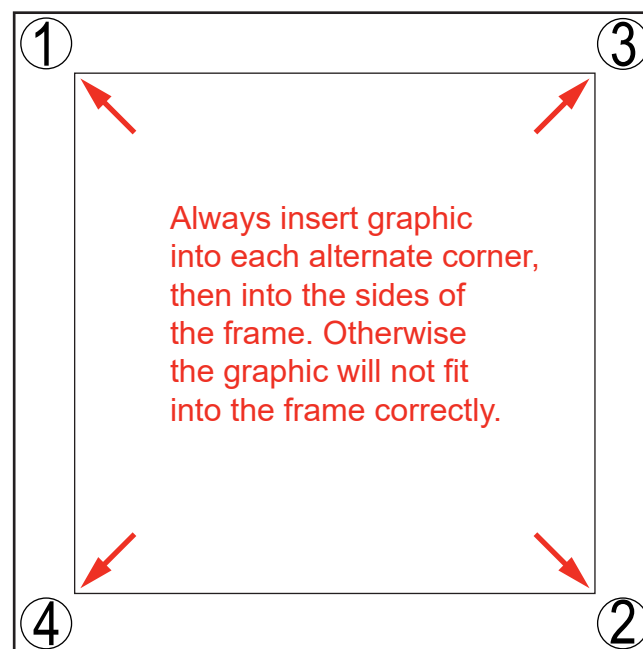
COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

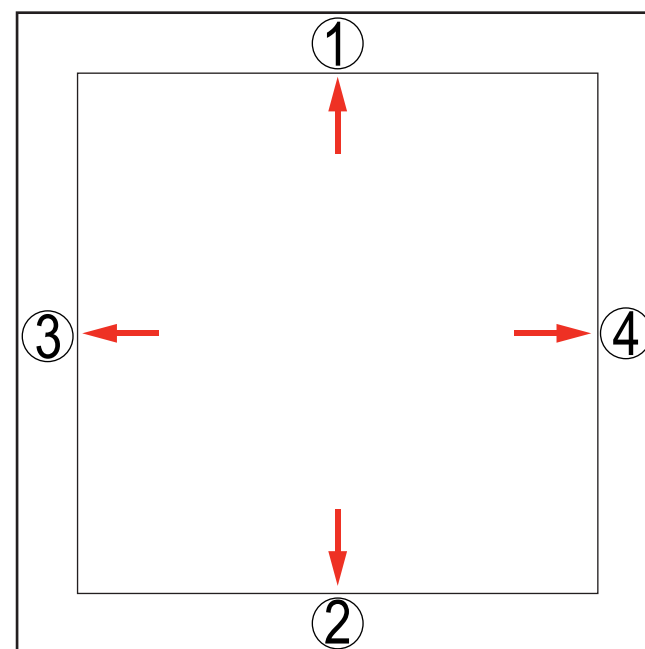
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

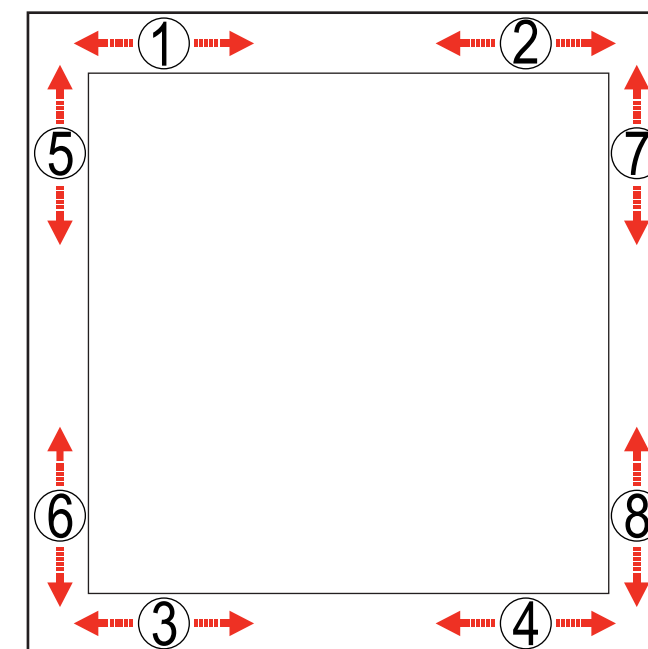
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.

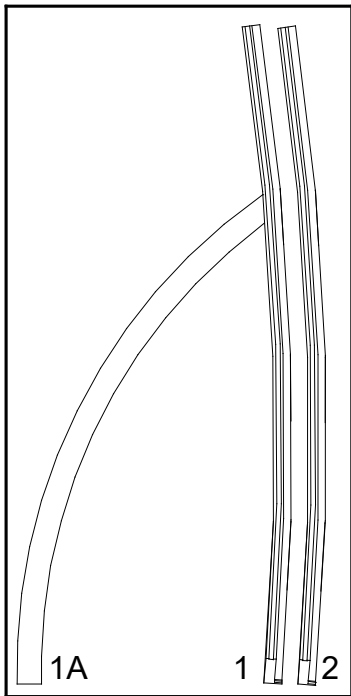


To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

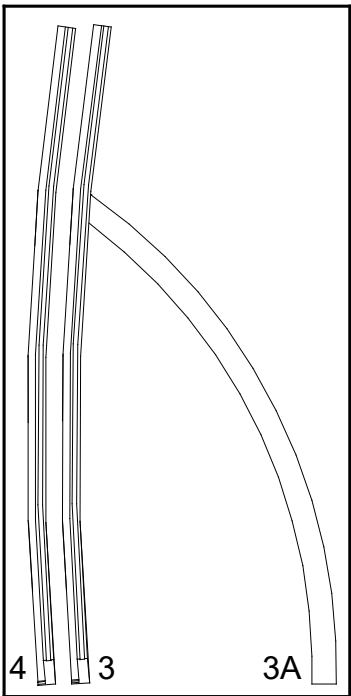
Install video:



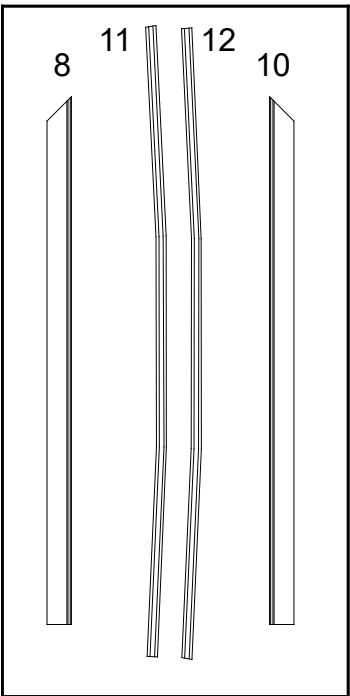
Top View of Each Level



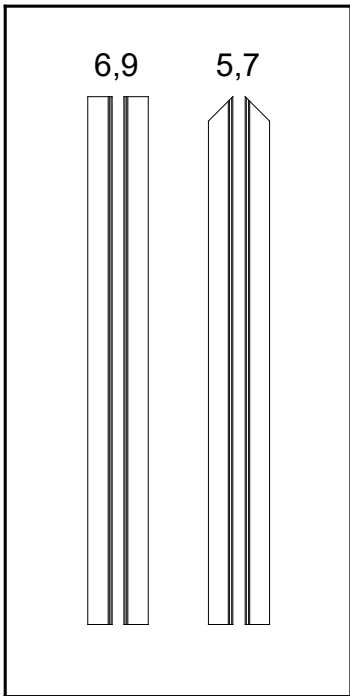
Level 1
(Bottom level)



Level 2



Level 3



Level 4

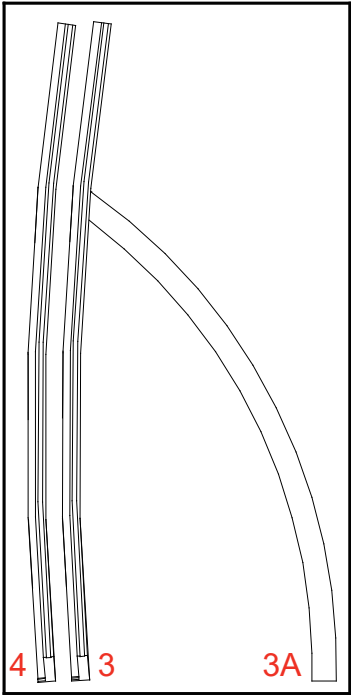
Graphics

Setup Hardware

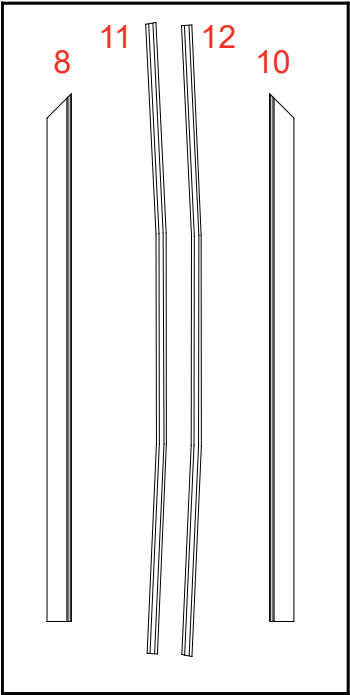
Top View of Each Level



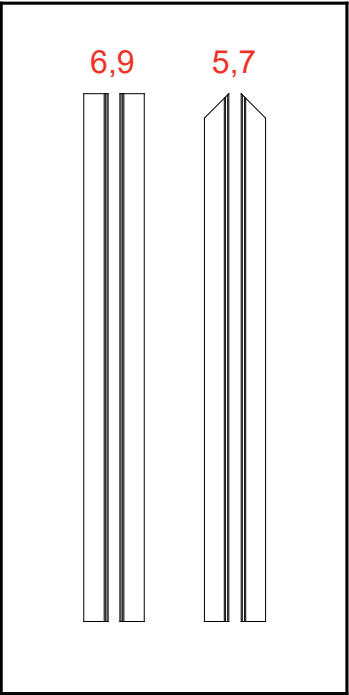
Level 1
(Bottom level)



Level 2



Level 3



Level 4

Graphics

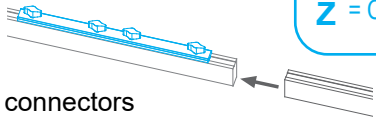
Setup Hardware

Item	Qty.	Description
1	1	48.5”h TSP46 curved Vertical Extrusion
1A	1	41.908” Z45 curved Vertical Extrusion (leg)
2	1	48.5”h TSP46 curved Vertical Extrusion
2A	1	41.908” Z45 curved Vertical Extrusion (leg)
3	1	48.5”h TSP46 curved Vertical Extrusion
4	1	48.5”h TSP46 curved Vertical Extrusion
5	1	38.791”w TSP46 Horizontal Extrusion
6	1	38.791”w TSP46 Horizontal Extrusion
7	1	38.791”w TSP46 Horizontal Extrusion
8	1	38.791”w TSP46 Horizontal Extrusion
9	1	38.791”w TSP46 Horizontal Extrusion
10	1	38.791”w TSP46 Horizontal Extrusion

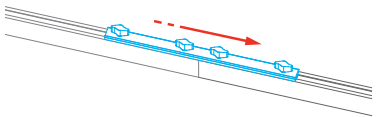
Unit can be assembled
face-down on the floor,
then lifted upright.

✱ Tool-less Spline Connector

1. Place extrusions end-to-end.



2. Slide tool-less connectors
across seam of extrusions.



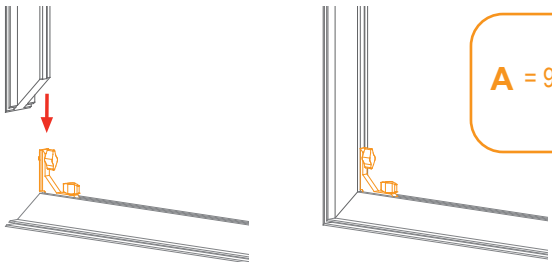
3. Tighten all knobs to secure connection.

X = Straight spline
Z = Curved spline

✱ Tool-less Corner Connector

1. Slide extrusion onto
Corner Connector.

2. Tighten all knobs to
secure connection.



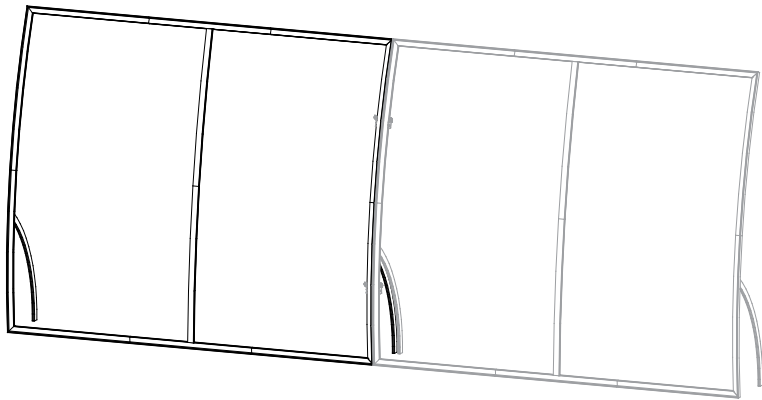
A = 90° Connector

Keep corner connectors attached to horizontal extrusions.

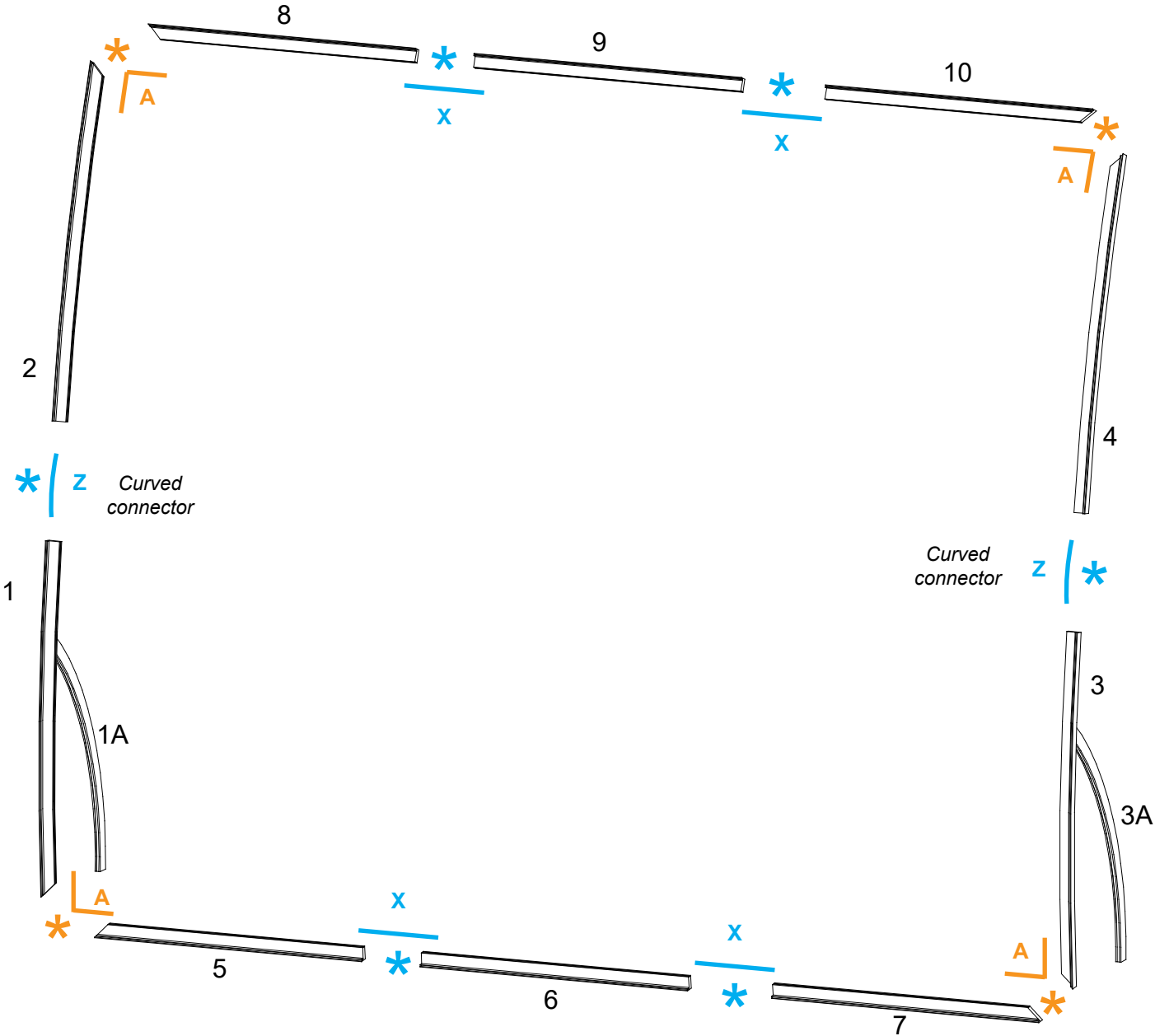
Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontals [5-6-7], [8-9-10] together, using **Tool-less Spline Connectors** labeled [X] & [Z].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using **Tool-less Corner Connectors** labeled [A].



Section Being Assembled is
Highlighted in BLACK

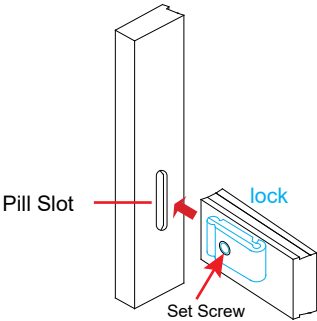


FRONT VIEW

Support Leg Attachment

Keep support leg **attached**
to vertical extrusion.

DO NOT DISASSEMBLE.



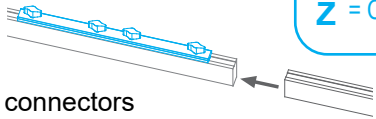
Attach cam lock of curved
extrusion to pill slot on back
of vertical. Tighten set screw
to secure in place.

Item	Qty.	Description
1	1	48.5"h TSP46 curved Vertical Extrusion
1A	1	41.908" Z45 curved Vertical Extrusion (leg)
2	1	48.5"h TSP46 curved Vertical Extrusion
2A	1	41.908" Z45 curved Vertical Extrusion (leg)
3	1	48.5"h TSP46 curved Vertical Extrusion
4	1	48.5"h TSP46 curved Vertical Extrusion
5	1	38.791"w TSP46 Horizontal Extrusion
6	1	38.791"w TSP46 Horizontal Extrusion
7	1	38.791"w TSP46 Horizontal Extrusion
8	1	38.791"w TSP46 Horizontal Extrusion
9	1	38.791"w TSP46 Horizontal Extrusion
10	1	38.791"w TSP46 Horizontal Extrusion

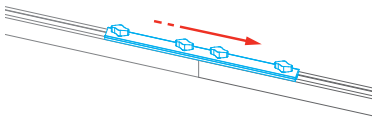
Unit can be assembled
face-down on the floor,
then lifted upright.

✱ Tool-less Spline Connector

1. Place extrusions end-to-end.



2. Slide tool-less connectors
across seam of extrusions.



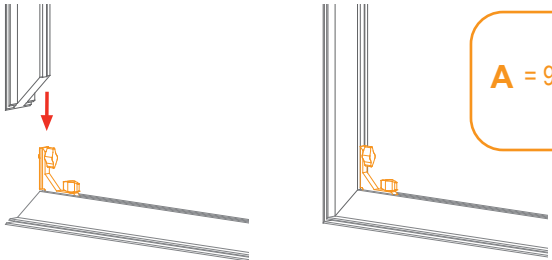
3. Tighten all knobs to secure connection.

X = Straight spline
Z = Curved spline

✱ Tool-less Corner Connector

1. Slide extrusion onto
Corner Connector.

2. Tighten all knobs to
secure connection.



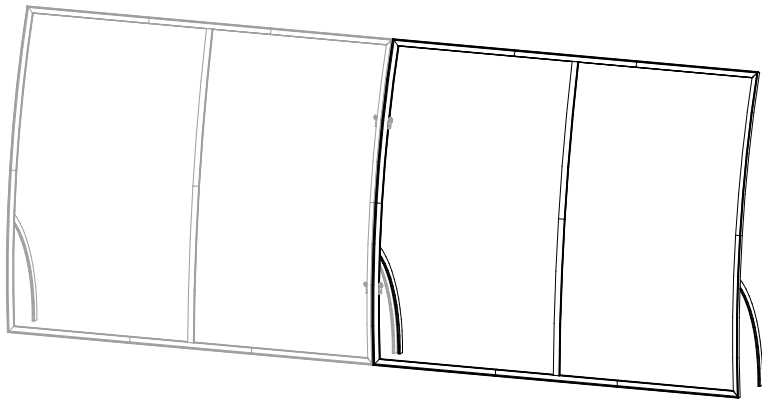
A = 90° Connector

Keep corner connectors attached to horizontal extrusions.

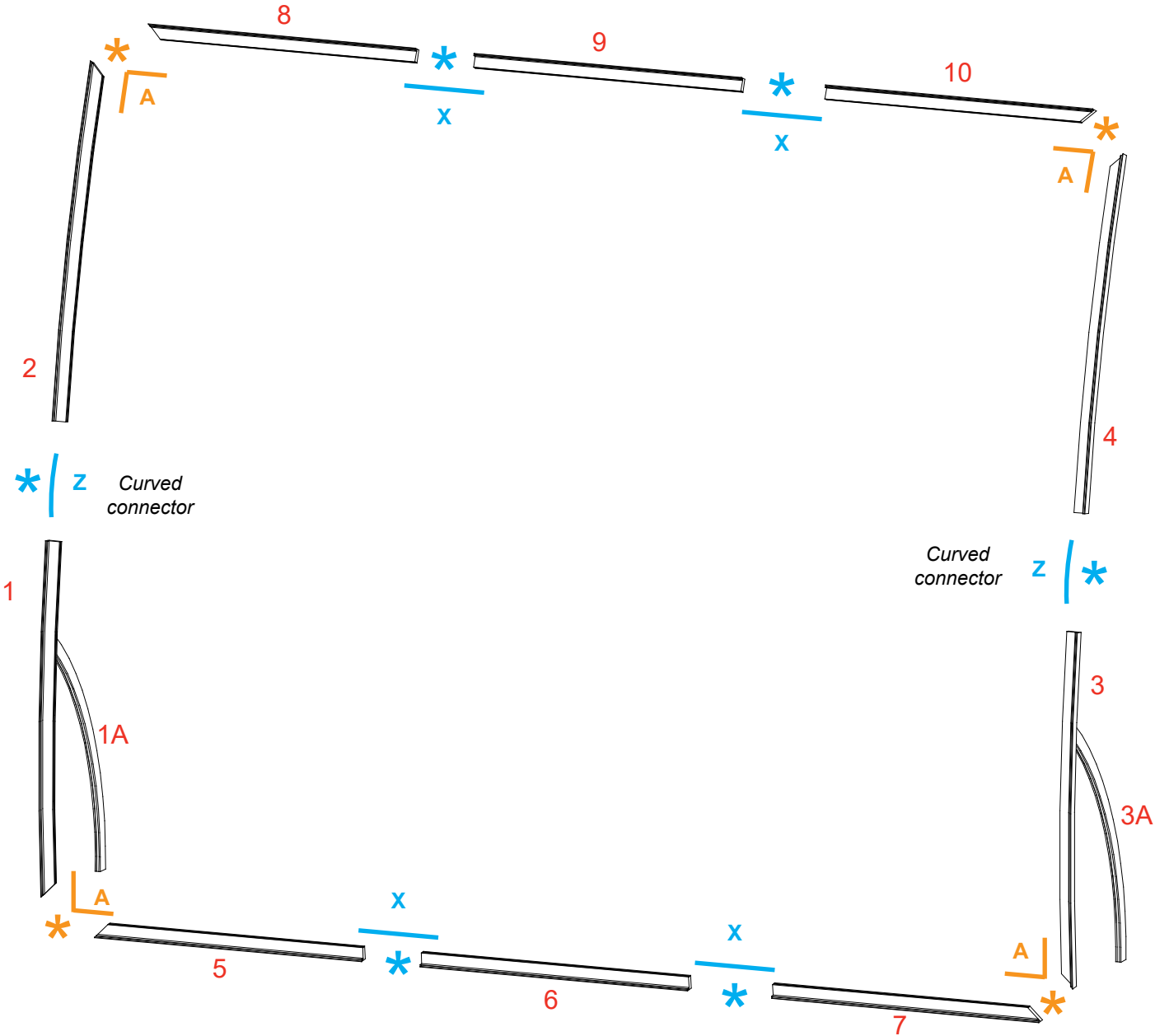
Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontals [5-6-7], [8-9-10] together, using **Tool-less Spline Connectors** labeled [X] & [Z].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using **Tool-less Corner Connectors** labeled [A].



Section Being Assembled is
Highlighted in BLACK

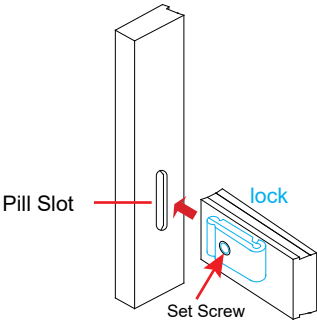


FRONT VIEW

Support Leg Attachment

Keep support leg **attached**
to vertical extrusion.

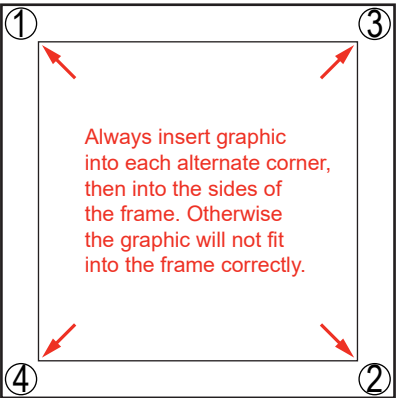
DO NOT DISASSEMBLE.



Attach cam lock of curved
extrusion to pill slot on back
of vertical. Tighten set screw
to secure in place.

SEG Graphic Installation

STEP 1: Attach Corners

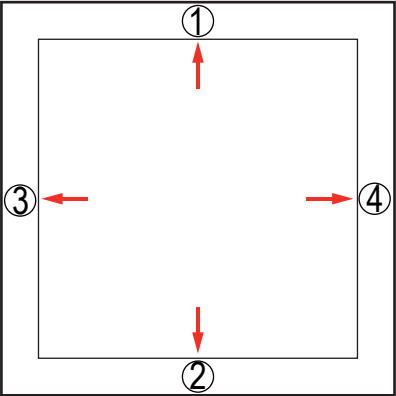


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



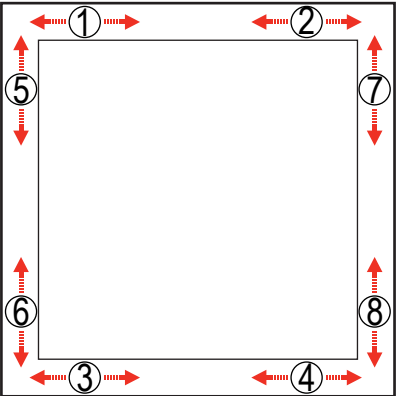
STEP 2: Attach Middle



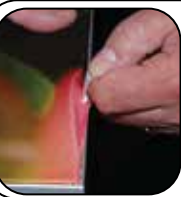
Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



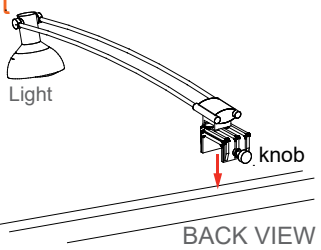
To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

* Light Attachment

Attach clamp of stem light to top of horizontal extrusion where desired.

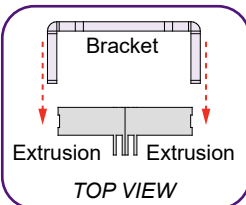
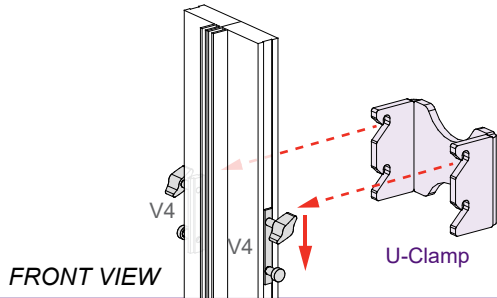
Twist knob on back to tighten in place.



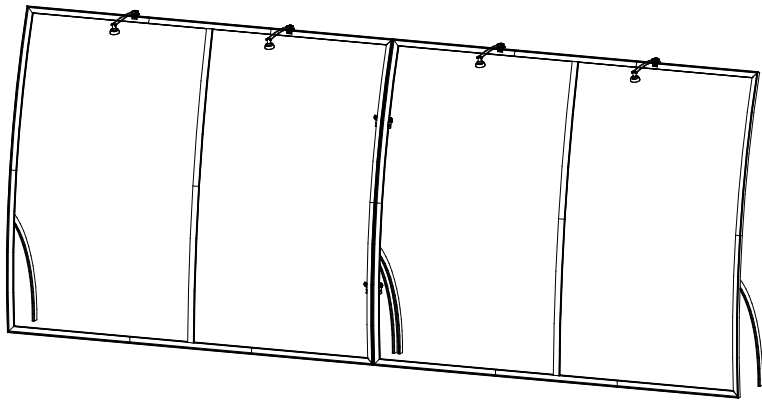
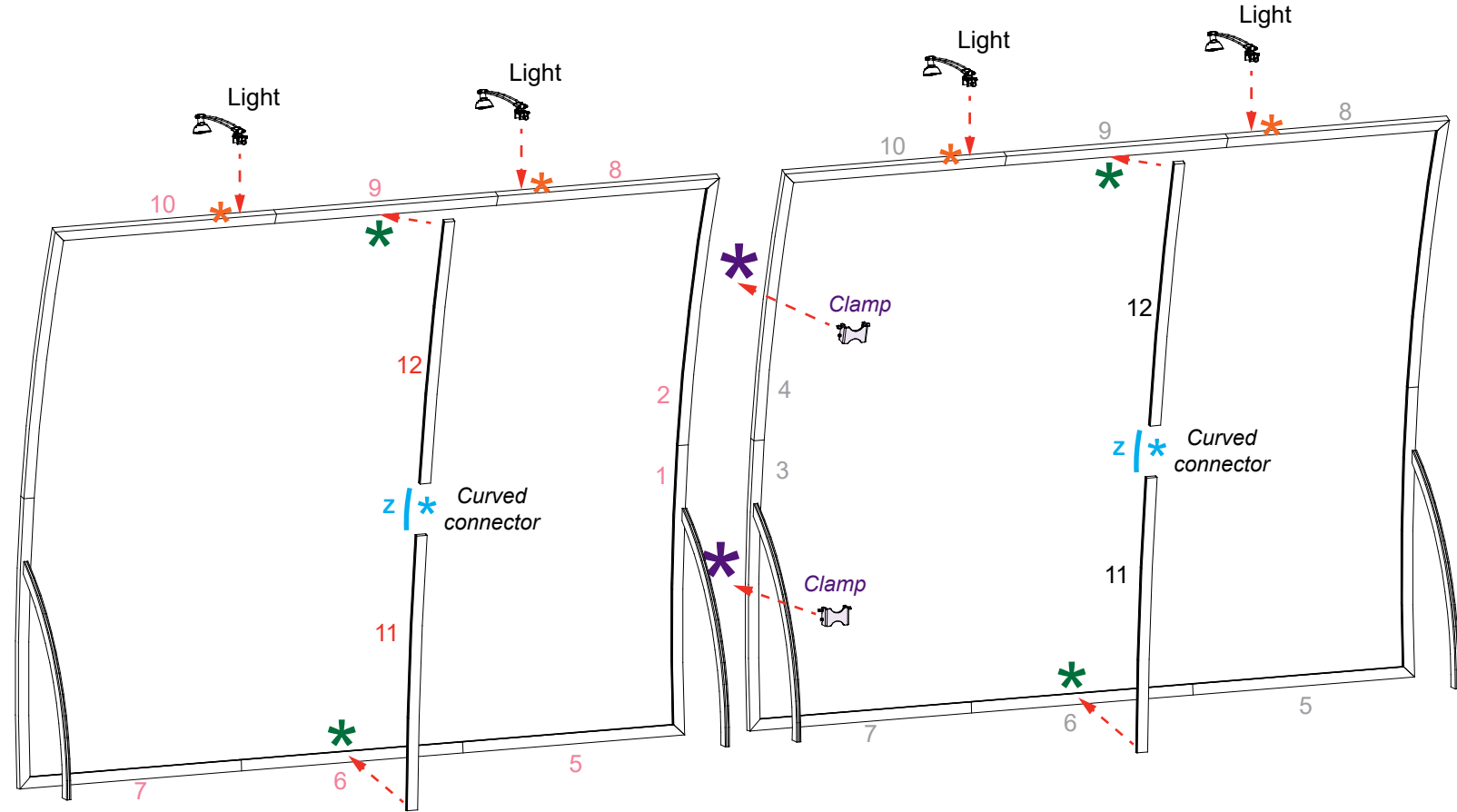
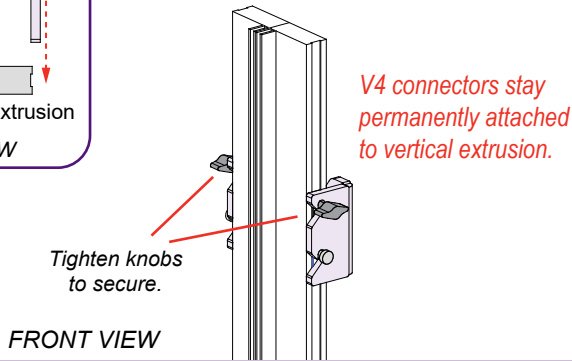
Item	Qty.	Description
11, 11	1, 1	46.7" h Z45 curved Vertical Extrusion
12, 12	1, 1	46.7" h Z45 curved Vertical Extrusion
--	2	MOD-1670 U-Clamp
--	4	LED Light

* Frame Connection

1 From back side of display, slide the U-Shaped Clamp forward then down onto V4 connectors on left & right frames.

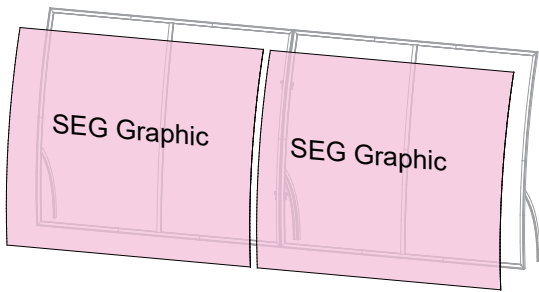


2 Tighten knobs of V4 connectors to secure Clamp in place.



Completed Assembly

- Steps:
- 1) Assemble verticals [11-12] & [11-12] using [Tool-less Spline Connector](#) labeled [Z].
 - 2) Lift up frame assemblies, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7] & [8/9/10] using [Connection Lock w/ Knob](#). Repeat step for verticals [11/12].
 - 3) Connect frame assemblies together using clamps as shown. See [Frame Connection](#) detail.
 - 4) Apply SEG graphics to front of frames.
 - 5) Attach Lights to top of backwall. See [Light Attachment](#) detail.



FRONT VIEW

BACK VIEW